

ASAP PLEASE ☹️

Dart Aerospace Ltd.

Date: Thursday, 29/06/2006 8:44:53 AM
User: Linda Lacelle



Process Sheet

Split A

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BLADE FITTING
Job Number : 27772
Estimate Number : 10020
P.O. Number : N/A Part Number : D27422
This Issue : 29/06/2006 S.O. No. : N/A Drawing Number : D2742 REV B1
Prsht Rev. : NC Project Number : N/A
First Issue : N/A Type : MACHINED PARTS Drawing Revision : B1
Previous Run : 26823 Material : N/A
Written By : SEE COMMENT BELOW Due Date : 06/07/2006 Qty: 10 Um: Each
Checked & Approved By :
Comment : Est Rev:H Removed P/O For Material 05-10-26 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D6103001 7075-T651 3.25OD x 12.5L



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)
7075-T651 3.25OD x 12.5L
(D6103-001 BLANK)
Batch : B25572

MS 06/06/29 10

2.0 MORI SEIKI MORI SEIKI CNC LATHE LARGE



Comment: MORI SEIKI CNC LATHE LARGE
TURN AS PER FOLIO FA099 & DSK050
FOLIO REV: AA
DWG REV: A

MS 06/06/29 10

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

MS 06/06/29 10

4.0 HAAS1 HAAS CNC VERTICAL MACHINING #1



Comment: HAAS CNC VERTICAL MACHINING #1
1-MACHINE AS PER FOLIO FA099 & DWG D2742
FOLIO REV: AA
DWG REV: B1

2-DEBURR & TUMBLE

MS 06/07/03

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BLADE FITTING

Job Number: 27772

Part Number: D27422

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

ML 06/07/03

6.0

QC8

SECOND CHECK



Comment: SECOND CHECK

J.L 06/07/04

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

1-Chemical Conversion Coat as per QSI 005 4.1

2-Powder Coat White (Ref: 4.3.5.2) as per QSI 005 4.3

a.m. 06/07/04 (9)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

DL 06/07/04 (9)

9.0

ALS41032225

Insert



Comment: Qty.: 4.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 ALS4-1032-225 Insert

or AKS4-1032-225

or ALS7-1032-225

or AKS7-1032-225

M100489

a.m. 06/07/04 (9)

10.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Install ALS4-1032-225 Insert as per Dwg D2742

a.m. 06/07/04 (9)

11.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

DL 06/07/04 (9)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BLADE FITTING

Job Number: 27772

Part Number: D27422

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06.07.18

Job Completion



le 06-07-18

ASAP PLEASE (20)

Dart Aerospace Ltd.

Date: Thursday, 29/06/2006 8:44:53 AM
User: Linda Lacelle

Process Sheet

Split

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 27772
Estimate Number : 10020
P.O. Number :
This Issue : 29/06/2006 S.O. No. :
Prsht Rev. : NC
First Issue : 11 Type : MACHINED PARTS
Previous Run : 26823
Drawing Name : BLADE FITTING
Part Number : D27422
Drawing Number : D2742 REV B1
Project Number : N/A
Drawing Revision : B1
Material :
Due Date : 06/07/2006 Qty: 10 Um: 8 Each
Written By :
Checked & Approved By :
Comment : Est Rev:H Removed P/O For Material 05-10-26 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D6103001 7075-T651 3.25OD x 12.5L



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)
7075-T651 3.25OD x 12.5L
(D6103-001 BLANK)
Batch : B25512

MS 06/06/29 10

2.0 MORI SEIKI MORI SEIKI CNC LATHE LARGE



Comment: MORI SEIKI CNC LATHE LARGE
TURN AS PER FOLIO FA099 & DSK050
FOLIO REV: AA
DWG REV: A

MS 06/06/29 10

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

MS 06/06/29 10

4.0 HAAS1 HAAS CNC VERTICAL MACHINING #1



Comment: HAAS CNC VERTICAL MACHINING #1
1-MACHINE AS PER FOLIO FA099 & DWG D2742
FOLIO REV: AA
DWG REV: B1

ML 06/07/03 9

2-DEBURR & TUMBLE

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services -

Drawing Name: BLADE FITTING

Job Number: 27772

Part Number: D27422

Job Number:



Seq. #:	Machine Or Operation:	Description :
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5.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

9m 06/07/03

9

6.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

SL 06/07/04

9

7.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

1-Chemical Conversion Coat as per QSI 005 4.1

SC 06-07-11 (9)

2-Powder Coat White (Ref: 4.3.5.2) as per QSI 005 4.3

a.m 06-07-11

(9)

8.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

DL 06/07/12

(9)

9.0	ALS41032225	Insert
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
4	ALS4-1032-225	Insert	M100489
or	AKS4-1032-225		
or	ALS7-1032-225		
or	AKS7-1032-225		

a.m 06-07-12

(9)

10.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

Install ALS4-1032-225 Insert as per Dwg D2742

a.m

DL 06/07/12

(9)

11.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

DL

06/07/12

(9)

DART AEROSPACE LTD		Work Order:	
Description: Blade Fitting		Part Number:	D2742-2
Inspection Dwg: D2742 Rev: B1; DSK050 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
LATHE	8.000	+0.030/-0.000	8.020	—			
	9.250	+/-0.010	9.252	—			
	Ø3.240	+0.005/-0.000	Ø3.240	—			
	Ø3.125	+0.005/-0.000	Ø3.126	—			
	Ø2.780	+0.005/-0.000	Ø2.780	—			
	Ø2.450	+0.005/-0.000	Ø2.451	—			
	0.125 x 45°	+/-0.010	0.130x45°	—			
	0.125	+/-0.010	0.120	—			
	12.50	+0.030/-0.000	12.500	—			
HAAS	0.100 x 0.135	N/A	N/A				
	0.500	+0.005/-0.000	0.500	—			
	1.500	+/-0.005	1.500	—			
	11.46	+/-0.030	11.461	—			
	1.180	+/-0.005	1.180	—			
	3.150	+/-0.005	3.150	—			
	3.500	+/-0.005	3.500	—			
	Ø0.484	+0.005/-0.000	Ø0.484	—			
	Ø0.508	+0.005/-0.000	Ø0.508	—			
	1.000	+/-0.010	1.005	—			
	0.926	+/-0.010	0.929	—			
	0.500	+/-0.010	0.491	—			
	1.230	+/-0.010	1.230	—			
	0.125	+/-0.010	0.127	—			
	2.620	+/-0.010	2.626	—			
	0.297	+0.005/-0.000	0.297	—			
	Ø0.430 x 0.045	+/-0.010	Ø0.433x0.046	—			

Measured by:	<i>mf</i>	Audited by:	<i>JL</i>	Prototype Approval:	N/A
Date:	06/07/02	Date:	06/07/04	Date:	—

Rev	Date	Change	Revised by	Approved
A	03.12.12	New Issue	KJ/RF	

DART AEROSPACE LTD		Work Order:	
Description: Blade Fitting		Part Number:	D2742-2
Inspection Dwg: D2742 Rev: B1; DSK050 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**
☐ **Prototype**

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
LATHE	8.000	+0.030/-0.000	8.025	—			
	9.250	+/-0.010	9.250	—			
	Ø3.240	+0.005/-0.000	Ø3.243	—			
	Ø3.125	+0.005/-0.000	Ø3.125	—			
	Ø2.780	+0.005/-0.000	Ø2.781	—			
	Ø2.450	+0.005/-0.000	Ø2.454	—			
	0.125 x 45°	+/-0.010	0.125	—			
	0.125	+/-0.010	0.121	—			
	12.50	+0.030/-0.000	12.500	—			
HAAS	0.100 x 0.135	N/A	N/A				
	0.500	+0.005/-0.000	0.500	—			
	1.500	+/-0.005	1.500	—			
	11.46	+/-0.030	11.461	—			
	1.180	+/-0.005	1.179	—			
	3.150	+/-0.005	3.148	—			
	3.500	+/-0.005	3.500	—			
	Ø0.484	+0.005/-0.000	Ø0.485	—			
	Ø0.508	+0.005/-0.000	Ø0.508	—			
	1.000	+/-0.010	1.005	—			
	0.926	+/-0.010	0.929	—			
	0.500	+/-0.010	0.493	—			
	1.230	+/-0.010	1.229	—			
	0.125	+/-0.010	0.127	—			
	2.620	+/-0.010	2.626	—			
	0.297	+0.005/-0.000	0.297	—			
	Ø0.430 x 0.045	+/-0.010	Ø0.432 x 0.046	—			

Measured by:	<i>gml</i>	Audited by:	<i>J.L</i>	Prototype Approval:	N/A
Date:	<i>06/07/03</i>	Date:	<i>06/07/04</i>	Date:	—

Rev	Date	Change	Revised by	Approved
A	03.12.12	New Issue	KJ/RF	

DART AEROSPACE LTD	Work Order:	
Description: Blade Fitting	Part Number:	D2742-2
Inspection Dwg: D2742 Rev: B1; DSK050 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
LATHE	8.000	+0.030/-0.000	8.028	—		
	9.250	+/-0.010	9.250	—		
	Ø3.240	+0.005/-0.000	Ø3.240	—		
	Ø3.125	+0.005/-0.000	Ø3.125	—		
	Ø2.780	+0.005/-0.000	Ø2.782	—		
	Ø2.450	+0.005/-0.000	Ø2.454	—		
	0.125 x 45°	+/-0.010	0.123 x 45°	—		
	0.125	+/-0.010	0.121	—		
	12.50	+0.030/-0.000	12.500	—		
HAAS	0.100 x 0.135	N/A	N/A			
	0.500	+0.005/-0.000	0.500	—		
	1.500	+/-0.005	1.499	—		
	11.46	+/-0.030	11.461	—		
	1.180	+/-0.005	1.180	—		
	3.150	+/-0.005	3.149	—		
	3.500	+/-0.005	3.500	—		
	Ø0.484	+0.005/-0.000	Ø0.484	—		
	Ø0.508	+0.005/-0.000	Ø0.508	—		
	1.000	+/-0.010	1.004	—		
	0.926	+/-0.010	0.928	—		
	0.500	+/-0.010	0.491	—		
	1.230	+/-0.010	1.230	—		
	0.125	+/-0.010	0.127	—		
	2.620	+/-0.010	2.627	—		
	0.297	+0.005/-0.000	0.297	—		
	Ø0.430 x 0.045	+/-0.010	Ø0.431 x 0.043	—		

Measured by: <i>mf</i>	Audited by: <i>51</i>	Prototype Approval:	N/A
Date: 06/07/03	Date: 06/07/04	Date:	—

Rev	Date	Change	Revised by	Approved
A	03.12.12	New Issue	KJ/RF	

DART AEROSPACE LTD	Work Order:	
Description: Blade Fitting	Part Number:	D2742-2
Inspection Dwg: D2742 Rev: B1; DSK050 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**
☐ **Prototype**

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
LATHE	8.000	+0.030/-0.000	8.028	—			
	9.250	+/-0.010	9.250	—			
	Ø3.240	+0.005/-0.000	Ø3.241	—			
	Ø3.125	+0.005/-0.000	Ø3.125	—			
	Ø2.780	+0.005/-0.000	Ø2.781	—			
	Ø2.450	+0.005/-0.000	Ø2.452	—			
	0.125 x 45°	+/-0.010	0.123x45°	—			
	0.125	+/-0.010	0.121	—			
	12.50	+0.030/-0.000	12.50	—			
HAAS	0.100 x 0.135	N/A	N/A				
	0.500	+0.005/-0.000	0.500	—			
	1.500	+/-0.005	1.500	—			
	11.46	+/-0.030	11.460	—			
	1.180	+/-0.005	1.180	—			
	3.150	+/-0.005	3.150	—			
	3.500	+/-0.005	3.499	—			
	Ø0.484	+0.005/-0.000	Ø0.484	—			
	Ø0.508	+0.005/-0.000	Ø0.508	—			
	1.000	+/-0.010	1.000	—			
	0.926	+/-0.010	0.928	—			
	0.500	+/-0.010	0.493	—			
	1.230	+/-0.010	1.230	—			
	0.125	+/-0.010	0.126	—			
	2.620	+/-0.010	2.626	—			
	0.297	+0.005/-0.000	0.297	—			
	Ø0.430 x 0.045	+/-0.010	Ø0.432x0.048	—			

Measured by: <i>ml</i>	Audited by: <i>JL</i>	Prototype Approval:	N/A
Date: 06/07/03	Date: 06/07/04	Date:	

Rev	Date	Change	Revised by	Approved
A	03.12.12	New Issue	KJ/RF	

DART AEROSPACE LTD		Work Order:
Description: Blade Fitting		Part Number: D2742-2
Inspection Dwg: D2742 Rev: B1; DSK050 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article
 ☐ Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
LATHE	8.000	+0.030/-0.000	8.014	—		
	9.250	+/-0.010	9.248	—		
	Ø3.240	+0.005/-0.000	Ø3.241	—		
	Ø3.125	+0.005/-0.000	Ø3.125	—		
	Ø2.780	+0.005/-0.000	Ø2.781	—		
	Ø2.450	+0.005/-0.000	Ø2.450	—		
	0.125 x 45°	+/-0.010	0.127 x 45°	—		
	0.125	+/-0.010	0.120	—		
	12.50	+0.030/-0.000	12.500	—		
HAAS	0.100 x 0.135	N/A	N/A			
	0.500	+0.005/-0.000	0.501	—		
	1.500	+/-0.005	1.500	—		
	11.46	+/-0.030	11.464	—		
	1.180	+/-0.005	1.180	—		
	3.150	+/-0.005	3.150	—		
	3.500	+/-0.005	3.499	—		
	Ø0.484	+0.005/-0.000	Ø0.484	—		
	Ø0.508	+0.005/-0.000	Ø0.509	—		
	1.000	+/-0.010	1.007	—		
	0.926	+/-0.010	0.928	—		
	0.500	+/-0.010	0.492	—		
	1.230	+/-0.010	1.229	—		
	0.125	+/-0.010	0.127	—		
	2.620	+/-0.010	2.625	—		
	0.297	+0.005/-0.000	0.297	—		
	Ø0.430 x 0.045	+/-0.010	Ø0.432 x 0.048	—		

Measured by: <i>JNL</i>	Audited by: <i>JL</i>	Prototype Approval:	N/A
Date: 06/07/03	Date: 06/07/04	Date:	

Rev	Date	Change	Revised by	Approved
A	03.12.12	New Issue	KJ/RF	

DART AEROSPACE LTD		Work Order:
Description: Blade Fitting		Part Number: D2742-2
Inspection Dwg: D2742 Rev: B1; DSK050 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
LATHE	8.000	+0.030/-0.000	8.020	—			
	9.250	+/-0.010	9.254	—			
	Ø3.240	+0.005/-0.000	Ø3.240	—			
	Ø3.125	+0.005/-0.000	Ø3.125	—			
	Ø2.780	+0.005/-0.000	Ø2.780	—			
	Ø2.450	+0.005/-0.000	Ø2.450	—			
	0.125 x 45°	+/-0.010	0.128x45°	—			
	0.125	+/-0.010	0.123	—			
	12.50	+0.030/-0.000	12.50	—			
HAAS	0.100 x 0.135	N/A	N/A				
	0.500	+0.005/-0.000	0.500	—			
	1.500	+/-0.005	1.501	—			
	11.46	+/-0.030	11.465	—			
	1.180	+/-0.005	1.180	—			
	3.150	+/-0.005	3.150	—			
	3.500	+/-0.005	3.499	—			
	Ø0.484	+0.005/-0.000	Ø0.484	—			
	Ø0.508	+0.005/-0.000	Ø0.508	—			
	1.000	+/-0.010	1.005	—			
	0.926	+/-0.010	0.929	—			
	0.500	+/-0.010	0.494	—			
	1.230	+/-0.010	1.230	—			
	0.125	+/-0.010	0.127	—			
	2.620	+/-0.010	2.629	—			
	0.297	+0.005/-0.000	0.297	—			
	Ø0.430 x 0.045	+/-0.010	Ø0.432x0.045	—			

Measured by: <i>ml</i>	Audited by: <i>JL</i>	Prototype Approval: N/A
Date: 06/07/04	Date: 06/07/04	Date: —

Rev	Date	Change	Revised by	Approved
A	03.12.12	New Issue	KJ/RF	

DART AEROSPACE LTD		Work Order:	
Description: Blade Fitting		Part Number:	D2742-2
Inspection Dwg: D2742 Rev: B1; DSK050 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
LATHE	8.000	+0.030/-0.000	8.025	—			
	9.250	+/-0.010	9.250	—			
	Ø3.240	+0.005/-0.000	Ø3.240	—			
	Ø3.125	+0.005/-0.000	Ø3.125	—			
	Ø2.780	+0.005/-0.000	Ø2.781	—			
	Ø2.450	+0.005/-0.000	Ø2.450	—			
	0.125 x 45°	+/-0.010	0.130 x 45°	—			
	0.125	+/-0.010	0.120	—			
	12.50	+0.030/-0.000	12.50	—			
HAAS	0.100 x 0.135	N/A	N/A				
	0.500	+0.005/-0.000	0.500	✓			
	1.500	+/-0.005	1.500	—			
	11.46	+/-0.030	11.461	—			
	1.180	+/-0.005	1.180	✓			
	3.150	+/-0.005	3.150	✓			
	3.500	+/-0.005	3.500	✓			
	Ø0.484	+0.005/-0.000	Ø0.484	—			
	Ø0.508	+0.005/-0.000	Ø0.508	—			
	1.000	+/-0.010	1.003	✓			
	0.926	+/-0.010	0.927	✓			
	0.500	+/-0.010	0.490	—			
	1.230	+/-0.010	1.230	—			
	0.125	+/-0.010	0.127	—			
	2.620	+/-0.010	2.626	—			
	0.297	+0.005/-0.000	0.297	—			
	Ø0.430 x 0.045	+/-0.010	Ø0.430 x 0.046	—			

Measured by:	<i>Tim</i>	Audited by:	<i>J.L</i>	Prototype Approval:	N/A
Date:	06/07/03	Date:	06/07/04	Date:	—

Rev	Date	Change	Revised by	Approved
A	03.12.12	New Issue	KJ/RF	

DART AEROSPACE LTD		Work Order:
Description: Blade Fitting		Part Number: D2742-2
Inspection Dwg: D2742 Rev: B1; DSK050 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
LATHE	8.000	+0.030/-0.000	8.025	—		
	9.250	+/-0.010	9.249	—		
	Ø3.240	+0.005/-0.000	Ø3.243	—		
	Ø3.125	+0.005/-0.000	Ø3.123	—		
	Ø2.780	+0.005/-0.000	Ø2.781	—		
	Ø2.450	+0.005/-0.000	Ø2.450	—		
	0.125 x 45°	+/-0.010	0.125 x 45°	—		
	0.125	+/-0.010	0.122	—		
	12.50	+0.030/-0.000	12.500	—		
HAAS	0.100 x 0.135	N/A	N/A			
	0.500	+0.005/-0.000	0.500	—		
	1.500	+/-0.005	1.500	—		
	11.46	+/-0.030	11.460	—		
	1.180	+/-0.005	1.179	—		
	3.150	+/-0.005	3.148	—		
	3.500	+/-0.005	3.501	—		
	Ø0.484	+0.005/-0.000	Ø0.484	—		
	Ø0.508	+0.005/-0.000	Ø0.508	—		
	1.000	+/-0.010	0.992	—		
	0.926	+/-0.010	0.927	—		
	0.500	+/-0.010	0.496	—		
	1.230	+/-0.010	1.230	—		
	0.125	+/-0.010	0.127	—		
	2.620	+/-0.010	2.626	—		
	0.297	+0.005/-0.000	0.297	—		
	Ø0.430 x 0.045	+/-0.010	Ø0.430 x 0.047	—		

Measured by: <i>gml</i>	Audited by: <i>J.L</i>	Prototype Approval: N/A
Date: 06/07/02	Date: 06/07/04	Date: —

Rev	Date	Change	Revised by	Approved
A	03.12.12	New Issue	KJ/RF	

DART AEROSPACE LTD	Work Order:	
Description: Blade Fitting	Part Number:	D2742-2
Inspection Dwg: D2742 Rev: B1; DSK050 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
LATHE	8.000	+0.030/-0.000	8.005	—		
	9.250	+/-0.010	9.249	—		
	Ø3.240	+0.005/-0.000	Ø3.240	—		
	Ø3.125	+0.005/-0.000	Ø3.126	—		
	Ø2.780	+0.005/-0.000	Ø2.782	—		
	Ø2.450	+0.005/-0.000	Ø2.454	—		
	0.125 x 45°	+/-0.010	0.120x45	—		
	0.125	+/-0.010	0.122	—		
	12.50	+0.030/-0.000	12.50	—		
HAAS	0.100 x 0.135	N/A	N/A			
	0.500	+0.005/-0.000	0.500	—		
	1.500	+/-0.005	1.500	—		
	11.46	+/-0.030	11.463	—		
	1.180	+/-0.005	1.180	—		
	3.150	+/-0.005	3.150	—		
	3.500	+/-0.005	3.500	—		
	Ø0.484	+0.005/-0.000	Ø0.484	—		
	Ø0.508	+0.005/-0.000	Ø0.508	—		
	1.000	+/-0.010	1.004	—		
	0.926	+/-0.010	0.928	—		
	0.500	+/-0.010	0.493	—		
	1.230	+/-0.010	1.228	—		
	0.125	+/-0.010	0.128	—		
	2.620	+/-0.010	2.625	—		
	0.297	+0.005/-0.000	0.297	—		
	Ø0.430 x 0.045	+/-0.010	Ø0.432x0.045	—		

Measured by: MS1	Audited by: J.L	Prototype Approval:	N/A
Date: 06/06/29	Date: 06/07/04	Date:	

Rev	Date	Change	Revised by	Approved
A	03.12.12	New Issue	KJ/RF	